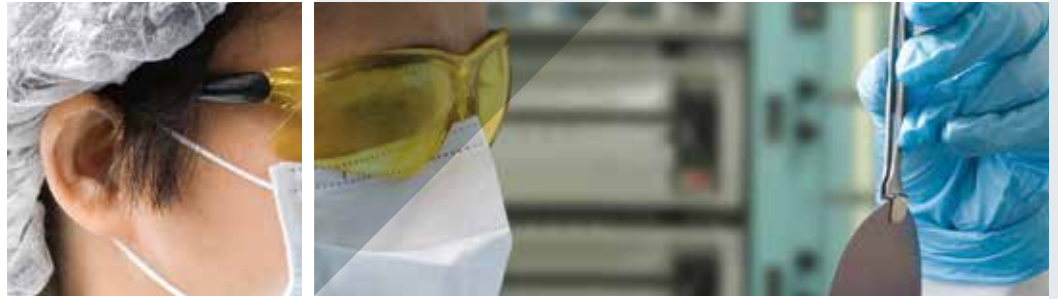


UCV[®] HM SERIES

ULTRA-HIGH PURITY,
METAL-DIAPHRAGM VALVES
FOR GAS DELIVERY SYSTEMS



ULTRA CLEAN VALVES

HM & HMS SERIES

METAL DIAPHRAGM VALVES

The HM & HMS Valve Series includes Metal-Diaphragm, Ultra-Clean Valves, size 1/4". The HM & HMS Series is suitable for low and high-pressure applications in multi-port configurations (2-port, L-port, 3-port, 4-port). The valves can be operated manually or pneumatically. UCV valves are assembled, inspected, tested and packaged in a Class 10 Clean Room. Each valve is individually assembled and submitted to pressure testing, functionality tests and a helium leak test.



THE UCV HM & HMS SERIES SPECIFICATIONS

MATERIAL

UCV Series Valves meet the chemical composition and the mechanical properties of Stainless Steel 316L, according to the ASTM A276 specification. Chemical Composition: The body material of the UCV Series complies with SEMI F20 - the sulfur content is lower or equal to 0.01 percent.

MECHANICAL SIZE - DIMENSIONAL SPECIFICATION

UCV Series Valves meet the end-to-end length and overall envelope and comply with SEMATECH Technology Transfer 96063137-ENG.

PACKAGING

HAM-LET standard for packing the UCV Series Valves is a double bag. The inner bag contains ultra-pure nitrogen. All end fittings, threads and sealing surfaces are protected with a cap to prevent any damage.

ELECTROPOLISHED SURFACES - SURFACE FINISH

UCV Valves meet a surface defect level of maximum of 25 for any location with a maximum average of 15. This test is done in accordance with SEMASPEC 90120401-STD.

UCV Valves meet the Chromium Enhancement ratio of chromium-to-iron ratio of 2:1 and chromium oxide-to-iron oxide ratio of 3:1. This test is done in accordance with SEMASPEC 90120403-STD. UCV Valves meet the oxide layer depth and surface contamination of 20 angstroms after subtraction of the carbon layer. The carbon layer is 10 angstroms.

MAXIMUM SURFACE CONTAMINATIONS

Element	Atomic Percentage
Carbon	30.0
Sulfur	1.0
Phosphorus	2.0
Silicon	1.5
Nitrogen	2.0

SURFACE ROUGHNESS

All wetted parts of the UCV Series Valves have an average surface roughness (Ra avg) of 5 microinch Ra, and maximum surface roughness (Ra max) of 10 microinch Ra, complying with ISO 4288.

HELIUM LEAK TEST

All UCV Series Valves are 100% helium leak tested. Helium-leak tests are performed using a helium-leak detector machine with a sensitivity of 0.1×10^{-10} atm cc He/sec. The standard leak-rate tests are listed below.

(Lower leak rates are optional on request)

Maximum Helium (He) leak ratings:

Inboard leak integrity 3×10^{-11} atm cc/sec. Complies with SEMI F1. Leak across the seat 1×10^{-9} atm cc/sec. This test is done in accordance with SEMASPEC 90120391B-STD (held for at least 15 seconds).

PARTICLES

The particles standard for UCV Series Valves is: less than 5 particles/ft³ for particles 0.1µm and 20 particles 0.02 µm for static and dynamic tests, according to SEMASPEC 90120390-STD.

MOISTURE TESTING

The standard moisture level is 20 ppbv H₂O in Nitrogen baseline or less, within 2 hours after 2 ppmv spike for 1 minute at flow rate of 1.5 SLM or less, according to SEMASPEC 90120397-STD.

CLEANING

All CNC machined valve parts are cleaned to ensure that they are free of emulsion composition and residues involved in the machining process.

RELIABILITY

The valves demonstrate a MTTF of more than 1 million cycles for pneumatic valves and more than 100,000 cycles for manual valves, in accordance with SEMASPEC 90120395-STD and 90120390-STD.

HM SERIES

METAL DIAPHRAGM MANUAL HANDLE VALVES

The manually operated Ultra-Clean Diaphragm Valves are for high and low-pressure applications. The HM series is designed and manufactured per SEMI F-20 material specifications. The valves include a flexible port design with butt weld and face-seal end connections.



MATERIALS

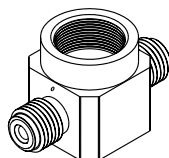
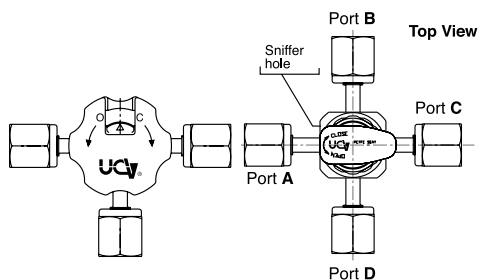
Item No.	Part No.	Material
1*	Body	**Stainless steel, 316L Var or Vim/Var ⁽¹⁾
2*	Seat	**PCTFE, Polyimide
3*	Seat Holder	**Stainless steel, 316L Var or Vim/Var ⁽¹⁾
4*	Diaphragm	Co-Cr-Ni Alloy
5	Act. Button	Stainless steel, AISI 304, ball AISI 440C
6	Act. Button Holder	Stainless steel, ASTM 630 H900
7	Handle & Stem Assembly	A6061T6, ASTM 630 H900

*Wetted parts ** Standard material

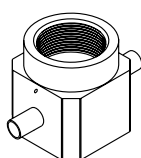
PANEL MOUNTING

Each manual valve has an upper panel mounting as well as a bottom mounting, as a standard. The upper panel mounting has a stainless steel nut, which requires a minimum width of 0.04" for panel.

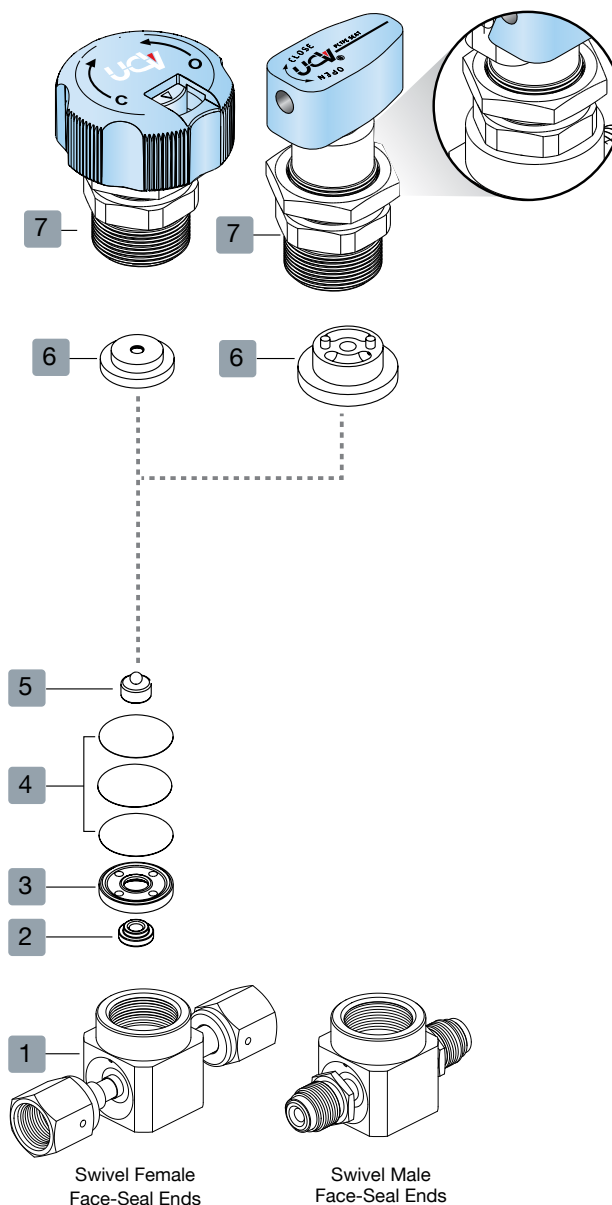
For multi port valves, select the End Connection for each port, starting with port A, which is indicated by the sniffer hole in the body. Continue with the other ports (B,C,D).



Male Face-Seal Ends



Butt Weld Ends



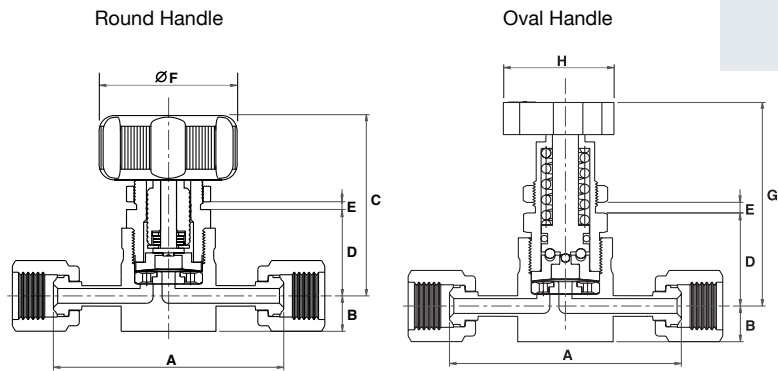
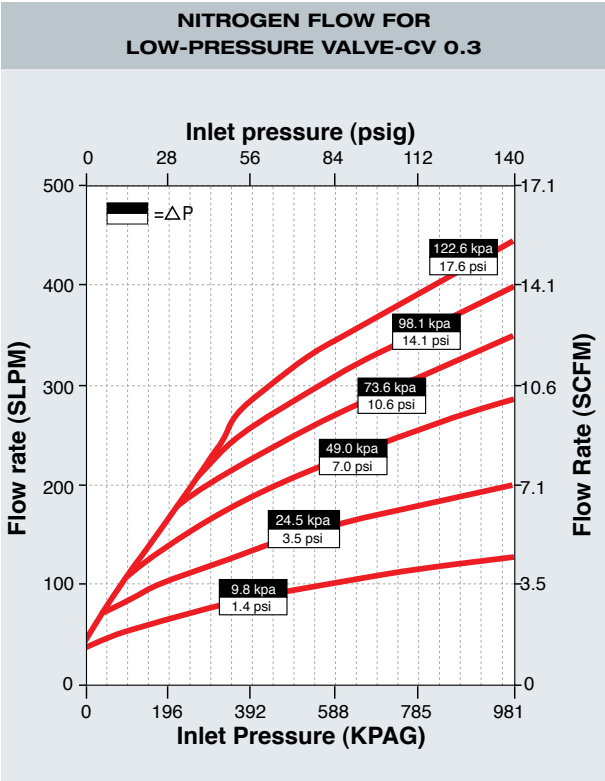
⁽¹⁾ Per SEMI F20-0305

HM SERIES
**METAL DIAPHRAGM
 MANUAL HANDLE VALVES**

UCV SPECIFICATIONS	
Structure	Direct-seal metal-diaphragm valve without seal packing Manually operated
Pressure	Vacuum to 300 psi (20 bar)
Temperature: Standard	14 to 140°F, -10 to 60°C (PCTFE Seat)
Available	14 to 302°F, -10 to 150°C (*Polyimide Seat)
Leakage: Inboard Leakage across the seat	$\leq 3 \times 10^{-11}$ atm cc He/sec $\leq 1 \times 10^{-9}$ atm cc He/sec
Particle	No particle detected above 0.1µm.
Operated	Round handle 3/4 turn Oval handle 1/4 turn
Connections	Face seal or tube weld
CV value - Low Pressure	0.3
Valve Lift	0.024", 0.6 mm
Direction	2 port straight, 2 port L, 3 port, 4 port
Surface Finish Ra (Ave)-Standard	5µin
Surface Finish Ra (Max)-Standard	10µin

*Used with Fluorocarbon FKM O-ring

LP-Low pressure



VALVE DIMENSIONS- inch, mm																
Size	Connection	A		B		C		D		E*		F		G		H
		in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
1/4"	Swivel Female Face-Seal	2.78	70.6	0.44	11.0	2.48	63.0	1.14	29.0	0.04	1.00	1.77	45.0	2.68	68.0	1.34
1/4"	Male Face-Seal	2.30	58.4	0.44	11.0	2.48	63.0	1.14	29.0	0.04	1.00	1.77	45.0	2.68	68.0	1.34
1/4"	Swivel Male Face-Seal	2.78	70.6	0.44	11.0	2.48	63.0	1.14	29.0	0.04	1.00	1.77	45.0	2.68	68.0	1.34
1/4"	Butt Weld	1.75	44.4	0.44	11.0	2.48	63.0	1.14	29.0	0.04	1.00	1.77	45.0	2.68	68.0	1.34

Dimensions are for reference only, and are subject to change.

*Minimum height for panel

HM SERIES

METAL DIAPHRAGM AIR-OPERATED VALVES

The pneumatically operated Ultra-Clean Diaphragm Valve is for high and low-pressure applications. The HM series is designed and manufactured per SEMI F-20 material specifications, and it offers a flexible port design with butt-weld and face-seal end connections.



UCV SPECIFICATIONS

Structure	Direct-seal metal-diaphragm valve without seal packing Pneumatically operated
Pressure	Vacuum to 300 psi (20 bar)
Temperature: Standard	14 to 140°F, -10 to 60°C (PCTFE Seat)
Available	14 to 302°F, -10 to 150°C (*Polyimide Seat)
Leakage: Inboard Leakage	$\leq 3 \times 10^{-11}$ atm cc He/sec
across the seat	$\leq 1 \times 10^{-9}$ atm cc He/sec
Particle	No particle detected above 0.1µm.
Operated	Pneumatic, NC/NO**
Connections	Face Seal or Tube Weld
CV value - Low Pressure	0.3
Valve Lift	0.6mm (0.024")
Direction	2-port straight, 2-port L, 3-port, 4-port
Surface Finish Ra (Ave)-Standard	5µin
Surface Finish Ra (Max)-Standard	10µin
Air Supply	60-90 psig , 4 - 6 bar
Air Connection	1/8" NPT

*Used with Fluorocarbon FKM O-ring

**NC-Normally Closed
NO-Normally Open

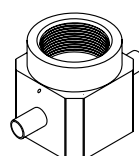
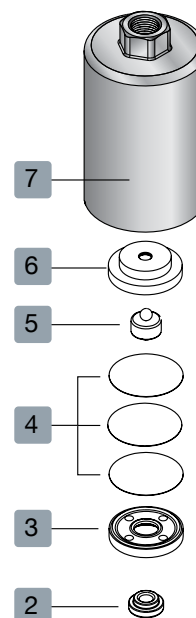
LP-Low pressure

MATERIALS

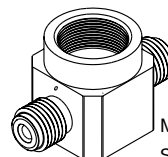
Item No.	Part No.	Material
1*	Body	**Stainless steel, 316L Var or Vim/Var ⁽¹⁾
2*	Seat	**PCTFE, Polyimide
3*	Seat Holder	**Stainless steel, 316L Var or Vim/Var ⁽¹⁾
4*	Diaphragm	Co-Cr-Ni Alloy
5	Act. Button	Stainless steel, AISI 304, ball AISI 440C
6	Act. Button Holder	Stainless steel, ASTM 630 H900
7	Actuator Assembly	A6061T6

*Wetted parts

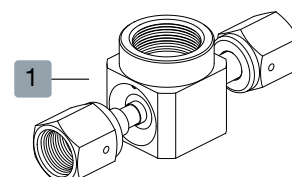
** Standard material



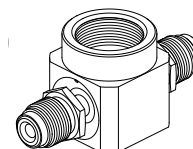
Butt Weld
Ends



Male Face-
Seal Ends



Swivel Female
Face-Seal Ends



Swivel Male
Face-Seal Ends

⁽¹⁾ Per SEMI F20-0305

HM SERIES
**METAL DIAPHRAGM
 AIR OPERATED VALVES**

VALVE DIMENSIONS - INCH (MM)													
Size	Connection	A		B		C		D		E*		F	
		in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
1/4"	Swivel Female Face-Seal	2.78	70.6	0.44	11.0	1.16	29.4	1.16	29.4	1.00	25.4	1.40	35.3
1/4"	Male Face-Seal	2.30	58.4	0.44	11.0	1.16	29.4	1.16	29.4	1.00	25.4	1.15	29.2
1/4"	Swivel Male Face-Seal	2.78	70.6	0.44	11.0	1.16	29.4	1.16	29.4	1.00	25.4	1.40	35.3
1/4"	Butt Weld	1.75	44.4	0.44	11.0	1.16	29.4	1.16	29.4	1.00	25.4	0.87	22.2

ACTUATOR DIMENSIONS - INCH (MM)					
Actuator type	I	øJ	K	Effective Area	Output Force
Low Pressure	2.86 (72.7)	1.33 (34)	3.29 (83.7)	1.58 in²	550 psig
High Pressure	3.50 (89)	1.57 (40)	3.93 (100)	1.58 in²	550 psig
AO-Position switch			3.78 (96)		

**STANDARD PANEL MOUNTING FOR
 TWO-PORT STRAIGHT VALVE**

- Optional, four threaded holes (two as standard).
- All the other valve types have standard four threaded holes.
- According to SEMATECH 96063137-ENG.

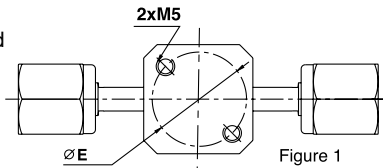
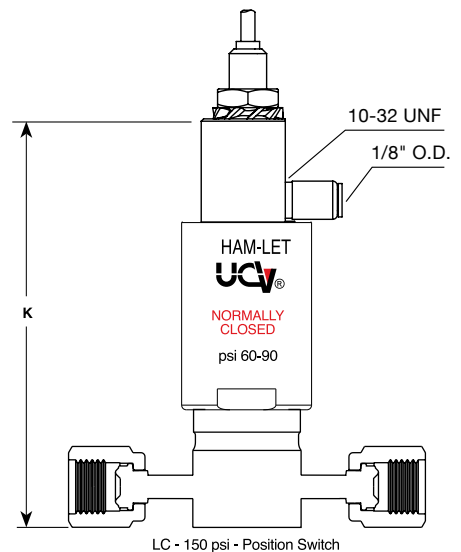
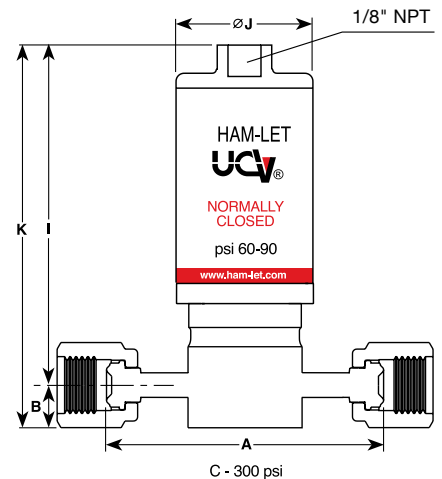
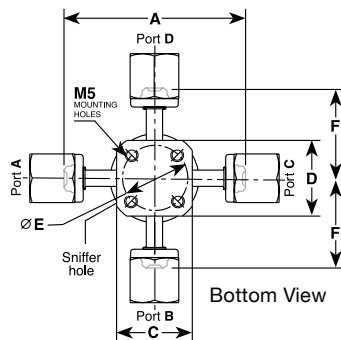
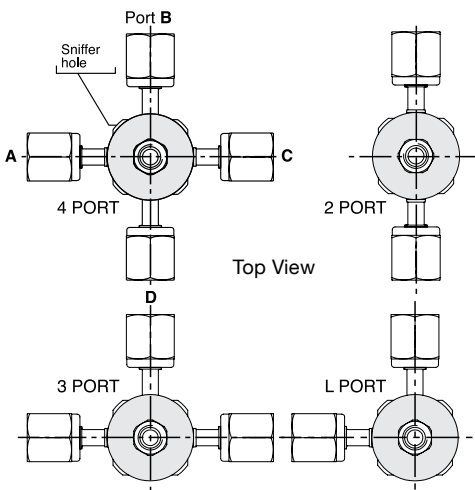


Figure 1
 The M5 threaded mounting holes will accept 10-32 screws.



* The dimensions apply to pneumatic and manual valves. Dimensions are for reference only, and are subject to change.

ORDERING INFORMATION - HM SERIES

Valve Description Example:

HM	2	1 - 4	V	K	LR	-	BW	4	GF	4 - LS
Valve Series	Port Designator	Body Material		Actuation Device		End Size				
HM - UCV Valves	0, 1, 2, 3, 4, 5	V - SS316L Var or Vim/Var ⁽¹⁾ (Bar Stock) Standard		LC - Air Operated N.C. 150 psi C - Air Operated N.C. 300 psi LO - Air Operated N.O. 150 psi O - Air Operated N.O. 300 psi LR - Round Handle 3/4 turn 300 psi* LQ - Oval Handle 1/4 turn 300 psi		4 - 1/4" 6 - 3/8" 8 - 1/2" 6mm*				
				* Blue color is a standard Handle color can be delivered by request. NC-Normally close, NO- Normally open.		* BW, LL End connections only				
Valve Type	Body Size	Seat Material		End Connection		Features				
2 - 2-Port Valve	4 - 1/4	K - PCTFE		BW - Butt Weld		LD - Locking Device				
3 - 3-Port Valve		S* - Polyimide		GF - Swivel female Face-seal**		ISLT - LOTO handle				
4 - 4-Port Valve		K Standard, *Available		GM - Swivel male Face-seal**		LS - For limit switch indicator on AOP Valve, contact your local HAM-LET representative				
				M - Male Face-seal**						
				LL - Let-Lok®						
				** 1/4", 1/2" End connection size only						

PORT DESIGNATOR - (TOP VIEW)

Valve Configuration	Port Designator	Schematic Flow Chart	Valve Configuration	Port Designator	Schematic Flow Chart	Valve Configuration	Port Designator	Schematic Flow Chart
2 Port Valve HM2	0		3 Port Valve HM3	0		4 Port Valve HM4	0	
	1 L-Port			1			1	
	2 L-Port			2			2	
				3			3	
				4				
				5				

⁽¹⁾ Per SEMI F20-0305

HMS SERIES

SURFACE-MOUNT SERIES

The Ultra Clean Valves Series offer a surface mount body design. The surface mount design complies with SEMI PR 3.1 for 1.125" C-seal. HMS Series is manufactured according to UHP specifications of SEMI F-20 with manual and pneumatic operating mechanisms.



MATERIALS

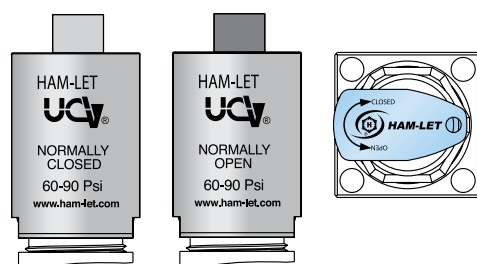
Item No.	Part No.	Material
1	Body	Stainless steel, 316L Var or Vim/Var ⁽¹⁾
2	Seat	PCTFE, Polyimide
3	Seat Holder	Stainless steel, 316L Var or Vim/Var ⁽¹⁾
4	Diaphragm	Co-Cr-Ni Alloy
5	Actuation Device	Manual A6061T6
		Pneumatic A6061T6

UCV SPECIFICATIONS

Structure	Direct-seal, metal-diaphragm valve without seal packing, manually and pneumatically operated
Pressure	Vacuum to 150 psi (10 bar)
Operating Temperature: Standard	14 to 140°F, -10 to 60°C (PCTFE Seat)
	Available 14 to 302°F, -10 to 150°C *(Polyimide Seat)
Leakage: Inboard Leakage	≤ 3x10 ⁻¹¹ atm cc He/sec
	across the seat ≤ 1x10 ⁻⁹ atm cc He/sec
Particle	No particles detected above 0.1µm.
CV value	0.3
Surface Finish Ra (Ave)-Standard	5µin
Actuator Air Supply (Pneumatic)	60-90 psig, 4 - 6 bar
Air Connection (Pneumatic)	Thread 10-32 UNF

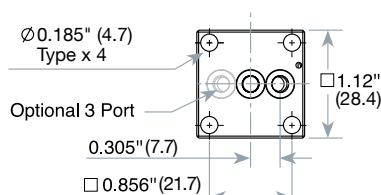
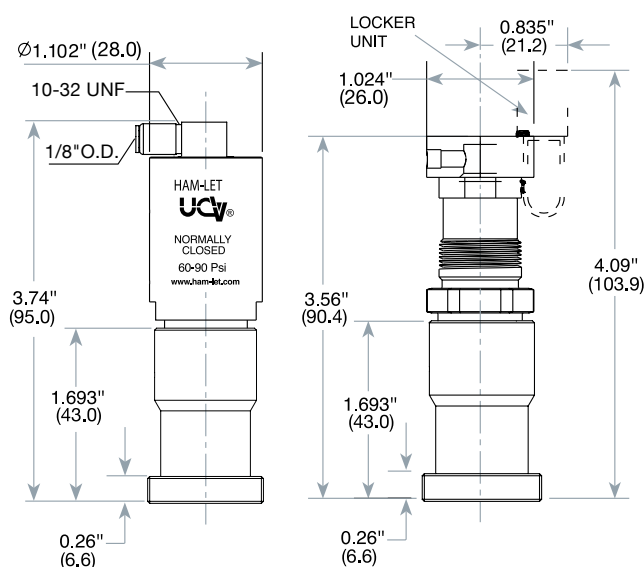
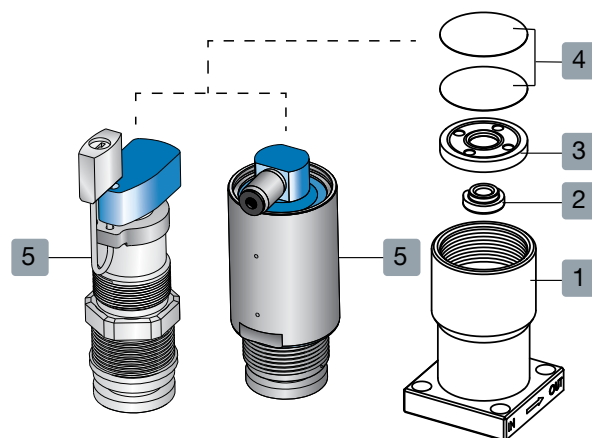
* Used with Fluorocarbon FKM O-ring for actuation device

ACTUATION DEVICE - MARKING



Warning!

The system designer and user have the sole responsibility for selecting products suitable for their special application requirements, ensuring their safe and trouble-free installation, operation, and maintenance. Application details, material compatibility and product ratings should all be considered for each selected product. Improper selection, installation or use of products can cause property damage or personal injury.



- The dimensions apply to pneumatic and manual valves.
- Dimensions are for reference only, and are subject to change.

⁽¹⁾ Per SEMI F20-0305

HMSC

COMPACT SURFACE-MOUNT SERIES

The Ultra Clean Valve Series offer a surface mount body design. The surface mount design complies with SEMI PR 3.1 for 1.125" C-seal. This valve is a low profile body design with an Integral Safety Lockout Tag-out (ISLT®) handle. (Pat. No. 165393).



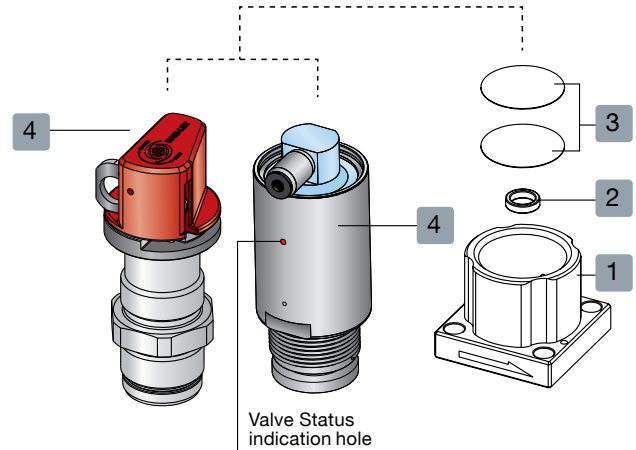
MATERIALS

Item No.	Part No.	Material
1	Body	Stainless steel, 316L Var or Vim/Var ⁽¹⁾
2	Seat	PCTFE, Polyimide
3	Diaphragm	Co-Cr-Ni Alloy
4	Actuation Device	Manual A6061T6
		Pneumatic A6061T6

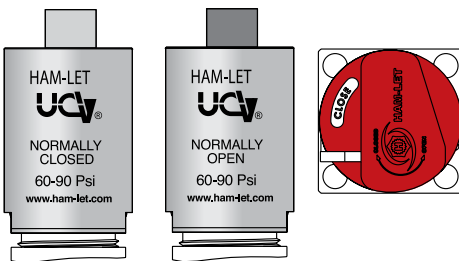
UCV SPECIFICATIONS

Pressure	Vacuum to 150 psi (10 bar)
Operating Temperature: Standard	14 to 140°F, -10 to 60°C (PCTFE Seat)
Available	14 to 302°F, -10 to 150°C * (Polyimide Seat)
Leakage: Inboard Leakage	$\leq 3 \times 10^{-11}$ atm cc He/sec
Across the seat	$\leq 1 \times 10^{-9}$ atm cc He/sec
Particle	No particles detected above 0.1µm.
CV value	0.3
Surface Finish Ra (Ave)-Standard	5µin
Actuator Air Supply (Pneumatic)	60-90 psig, 4 - 6 bar
Air Connection (Pneumatic)	Thread 10-32 UNF

* Used with Fluorocarbon FKM O-ring for actuation device

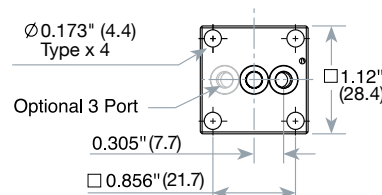
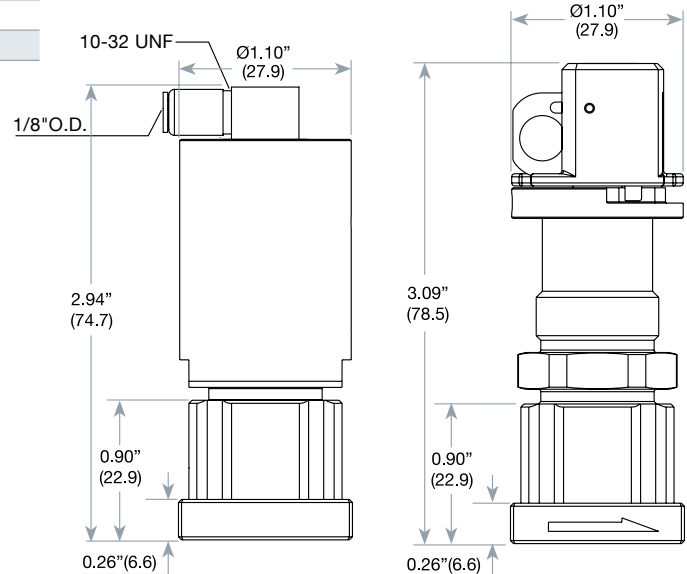


ACTUATION DEVICE - MARKING



Warning!

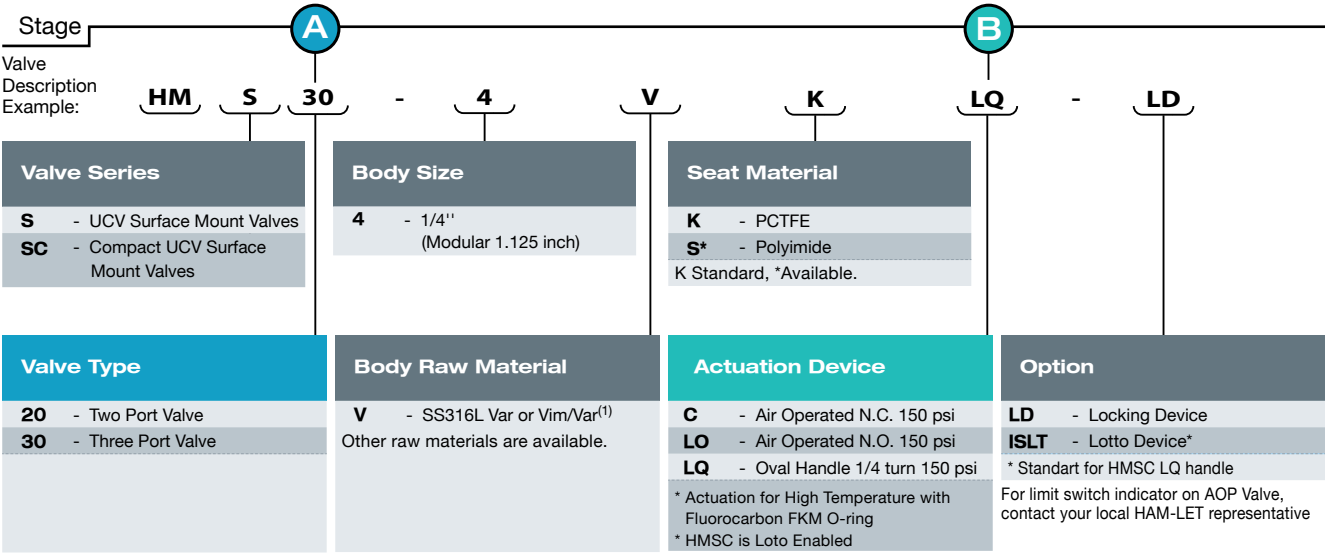
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- The dimensions apply to pneumatic and manual valves.
- Dimensions are for reference only, and are subject to change.

⁽¹⁾ Per SEMI F20-0305

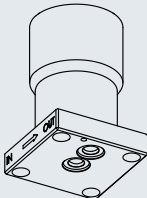
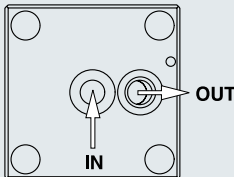
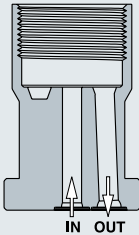
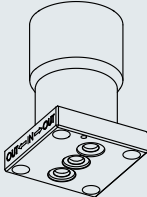
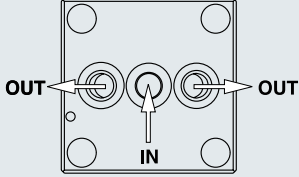
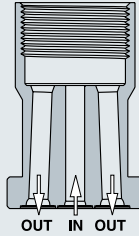
ORDERING INFORMATION - HMS & HMSC

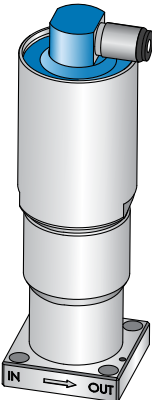
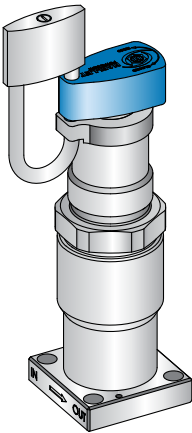


ORDERING EXAMPLES					
	HMS30 - 4VSLQ -LD			HMS20 - 4VKC	
Valve Type - Stage A	30	Surface Mounted Valve - Three Port		20	Surface Mounted Valve - Two Port
Body Size	4	1/4" (Modular 1.125 inch)		4	1/4" (Modular 1.125 inch)
Body Material	V	SS316L Var or Vim/Var ⁽¹⁾		V	SS316L Var or Vim/Var ⁽¹⁾
Seat Material	S	Polyimide		K	PCTFE
Actuation Device - Stage B	LQ	Oval Handle 1/4 turn 150 psi		C	Air Operated N.C. 150 psi
Features	LD	Locking Device			

⁽¹⁾ Per SEMI F20-0305

TWO STAGES FOR ORDERING SURFACE-MOUNT VALVES **A** **B**

STAGE A VALVE TYPE			
	Flow Direction Body View	Schematic Flow Chart	Flow Direction
HMS(C)20 Two Port Valve			
HMS(C)30 Three Port Valve			

STAGE B ACTUATION DEVICE*					
Actuation Type	Actuation Mode	Description	Actuation Type	Actuation Mode	Description
Pneumatic	C	Normally Closed 150 psi Normally Opened 150 psi	Manual	LD	Oval Handle 1/4 turn 150 psi with Locking Device
		 * Blue Actuation Cap indicates Normally Closed. ** Red Actuation Cap indicates Normally Opened.			 * The Actuation Device for the manual valve does not include: locking device or locker unit as standard.

HMC SERIES

COST EFFICIENT ULTRA CLEAN METAL DIAPHRAGM VALVE FOR GENERAL PURPOSE

Metal Diaphragm Valves

- Compact design
- Manual 3/4 turn handle and position indicator (open/close), 300 PSI
- Safety clip; Locking device for manual round 3/4 turn handle
- Pneumatically actuated, Normally Closed and Normally Open version, 150 PSI
- Electropolished surfaces as standard
- Standard panel mounting

**PART NUMBER / DIMENSIONS**

Actuation type	End Connection	A	B	C	D	E	G
		mm	mm	mm	mm	mm	mm
Air Operated NC / NO	Butt Weld 1/4	44.4	56.9	32			
	Male HTC 1/4	58.4					
	Let-Lok 1/4	64.7*					
	Female HTC 1/4	70.6					
	Swivel Male HTC 1/4	70.6					
Round 3/4 Turn Handle	Butt Weld 1/4	44.4	51.4	45	11	25.4	29.4
	Male HTC 1/4	58.4					
	Let-Lok 1/4	64.7*					
	Female HTC 1/4	70.6					
	Swivel Male HTC 1/4	70.6					
Oval Directional 1/4 Turn Handle	Butt Weld 1/4	44.4	68	34			
	Male HTC 1/4	58.4					
	Let-Lok 1/4	64.7*					
	Female HTC 1/4	70.6					
	Swivel Male HTC 1/4	70.6					

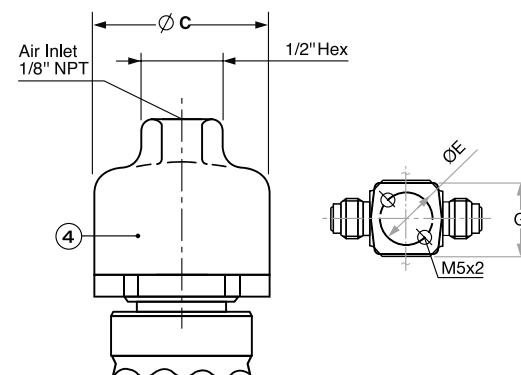
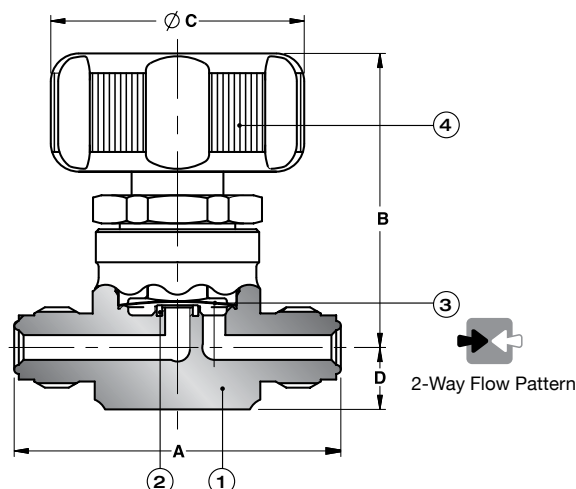
* LET-LOK® configuration length including nuts and ferrules fingers tight

SPECIFICATIONS

Size	Pressure	Temp.	Cv	Leak Rates	
				Inboard	Across Seat
1/4	Vacuum to 300 psi (20.7 bar)	-10~60°C 14~140°F	0.25	≤ 3 X10 ⁻¹¹ Atm cc/sec Helium	≤ 3 X10 ⁻⁹ Atm cc/sec Helium

STRUCTURE

Parts	Material
① Body	316L Stainless Steel / SS316L Var or Vim/Var ⁽¹⁾
② Seat	PCTFE
③ Diaphragm	Co-Cr-Ni Alloy
④ Handle/Act	Aluminum Anodize

**ORDERING INFORMATION**

Valve Description Example:	HMC	20	4	L	K	ER	M4
	Valve Type	Body Size	Body Material	Seat Material	Actuation Type	End Connection	
	2 2-port	4 - 1/4	L - St.St. 316L	K - PCTFE	ER - Round 3/4 turn Handle 300 psi	M4 - 1/4 Male Face Seal	
			A - SS316L Var or Vim/Var ⁽¹⁾		EC - Air operated Normally Close 150 psi	BW4 - 1/4 Tube Butt-Weld	
					EO - Air operated Normally Open 150 psi	LL4 - 1/4 Let-Lok	
					EQ - Oval Directional 300 psi	GM4 - 1/4 Swivel Male Face Seal	
						GF4 - 1/4 Swivel Female Face Seal	

HMC20 is standard. For other configuration contact HAM-L ET customer service

HMC20 is standard. For other configuration contact HAM-LET customer service

The system designer and user have the sole responsibility for selecting products suitable for their special application requirements, ensuring their safe and trouble-free installation, operation, and maintenance. Application details, material compatibility and product ratings should all be considered for each selected product. Improper selection, installation or use of products can cause property damage or personal injury.

⁽¹⁾ Per SEMI F20-0305

2LN SERIES (HYBRID)

AIR OPERATED, MANUAL OVERRIDE

Metal Diaphragm Valves

Surface-mount models from the Ultra Clean Valve specifications are ready for SEMI PR 3.1, 1.125" C seal connections. These valves implement Cv 0.3 for their compact designs.



VALVE DIMENSIONS - INCH (MM)

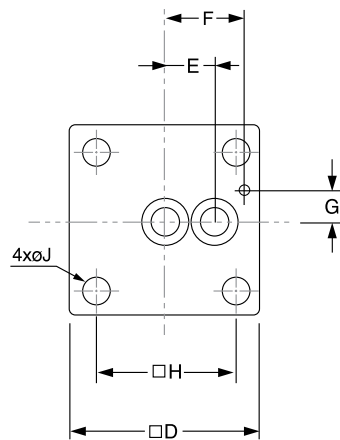
Part Number/ep	Size	End Connection	A		B		C		D		E		F		G		H		J	
			in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
2LNS4C-CM2-HB	1/4"	1.125"	0.89	22.8	4.4	111.0	0.25	6.6	1.12	28.4	0.30	7.75	0.50	12.7	0.19	5	0.85	21.74	0.17	4.4

SPECIFICATIONS

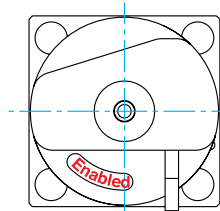
Size	Pressure	Temp.	Cv	Leak Rates	
				Inboard	Across Seat
1/4	1MPa (150 psi)	-10 60°C	0.3	3 X 10 ⁻¹² Pa ¹ m ³ /sec Helium	3 X 10 ⁻¹⁰ Pa ¹ m ³ /sec Helium

STRUCTURE

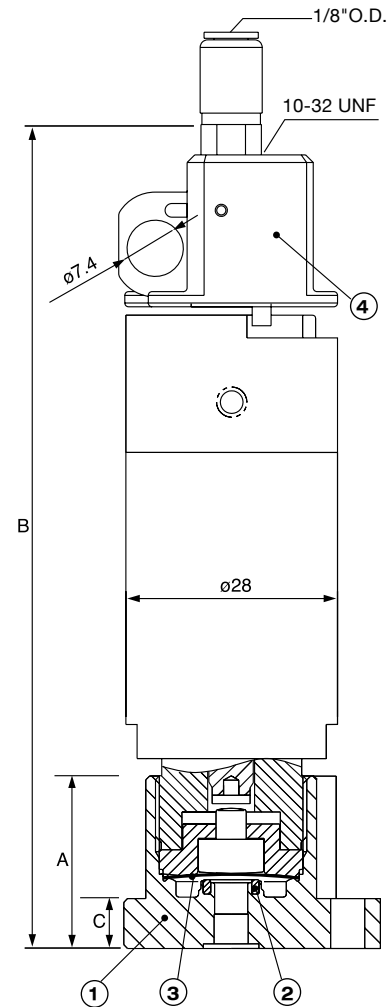
Parts	Material
① Body	316L Stainless Steel
② Seat	PCTFE/PI (Polyimide)
③ Diaphragm	Co-Cr-Ni Alloy
④ Handle/Act	Aluminum



View of B-B (Disabled Position)



View of B-B (Enabled Position)



ORDERING INFORMATION

2LNS4C-CM2-HB

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HD SERIES
ECONOMIC DIAPHRAGM VALVES

The HD series of manual and pneumatically operated diaphragm valves provides a cost effective solution for low pressure applications up to 300 psi (20 bar). This unique diaphragm valve series was specifically designed to meet the pressure, finish and cleanliness requirements of Photo Voltaic panels and LED manufacturing as well as several Semiconductor applications. The HD20 valve series is the latest addition to HAM-LET high quality and economic solutions.



HD20 SERIES SPECIFICATIONS

Structure	Direct-seal metal-diaphragm valve manually & pneumatic operated
Pressure: Manual Aluminum round handle ¼ turn	300 psi (20bar)
Air Operated	150psi (10bar)
Air Operated	300psi (20bar)
Temperature	14 to 140°F, -10 to 60°C (PCTFE Seat)
Leakage: Inboard Leakage	Less Than 3x10 ⁻¹¹ atm cc He/sec
Across the seat	Less Than 1x10 ⁻⁹ atm cc He/sec
End Connections	Swivel Female Face-Seal, Male Face Seal, Swivel Male Face Seal, Butt weld, Let-Lok
Cv value	0.3 (for high flow available Cv = 0.42)
Direction	2 port straight
Surface Finish Ra (Ave)-Standard	10µin, No Electro Polish

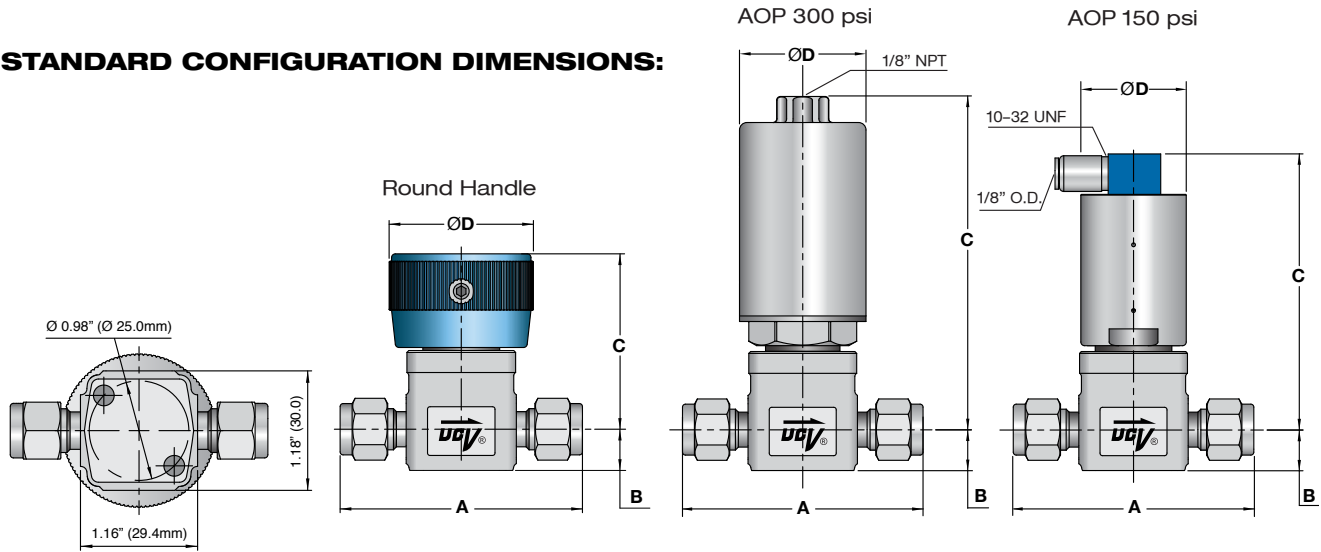


AOP 150 psi



AOP 300 psi

STANDARD CONFIGURATION DIMENSIONS:



End Connections	Description	A		B		C		D	
		mm	inch	mm	inch	mm	inch	mm	inch
Swivel Female Face-Seal	HD20-4LKR-GF4	70.6	2.78	11	0.43	46.8	1.84	38	1.5
	HD20-4LKLC-GF4					72.2	2.84	28.2	1.11
	HD20-4LKC-GF4					90	3.54	34	1.34
Swivel Male Face-Seal	HD20-4LKR-GM4	70.6	2.78			46.8	1.84	38	1.5
	HD20-4LKLC-GM4					72.2	2.84	28.2	1.11
	HD20-4LKC-GM4					90	3.54	34	1.34
Male Face-Seal	HD20-4LKR-M4	58	2.28			46.8	1.84	38	1.5
	HD20-4LKLC-M4					72.2	2.84	28.2	1.11
	HD20-4LKC-M4					90	3.54	34	1.34
Buttweld	HD20-4LKR-BW4	44.4	1.75			46.8	1.84	38	1.5
	HD20-4LKLC-BW4					72.2	2.84	28.2	1.11
	HD20-4LKC-BW4					90	3.54	34	1.34
Let-Lok®	HD20-4LKR-LL4	64.7	2.55			46.8	1.84	38	1.5
	HD20-4LKLC-LL4					72.2	2.84	28.2	1.11
	HD20-4LKC-LL4					90	3.54	34	1.34

ORDERING INFORMATION HD SERIES

HD	20 - 4	L	K	R - LL	4 - LS
Valve Series HD Series	Valve Type 20 - 2-Port Valve	Body Material L - 316L Stainless Steel	Actuation Device LC - Air Operated N.C.150 psi C - Air Operated N.C.300 psi R - Round Handle 1/4 turn 300 psi NC- Normally Closed	End Size 4 - 1/4" 6 MM* * BW, LL End connections only	
	* Port Designator according to HAM-LET Catalog				
	Body Size* 4 - 1/4 *Note: Body size is 1/4" for all end sizes	Seat Material K - PCTFE	End Connection BW - Butt Weld GF - Swivel Female Face-Seal GM - Swivel Male Face-Seal M - Male Face-Seal LL - Let-Lok	Optional LS* - Limit Switch HF** - High Flow * Contact your local HAM-LET representative ** Limited for GF, GM, M End connections	

HP SERIES HIGH PRESSURE DIAPHRAGM VALVES



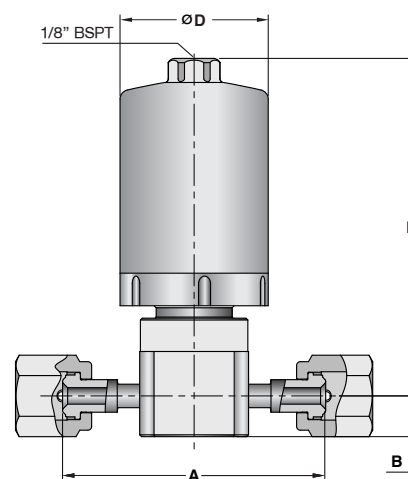
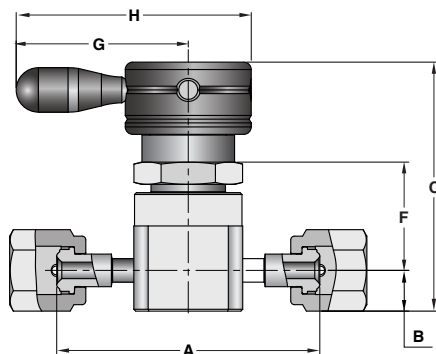
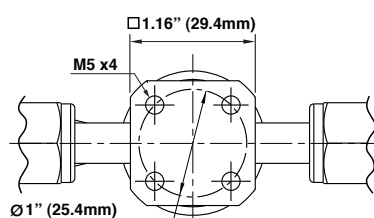
HP20 SERIES SPECIFICATIONS

Structure	Direct-seal metal-diaphragm valve manually & pneumatic operated
Pressure	Vacuum to 3060 psi (210 bar)
Temperature	14 to 104°F, -10 to 60°C (PCTFE Seat)
Leakage: Inboard Leakage	Less Than 3x10 ⁻¹¹ atm cc He/sec
Across the seat	Less Than 1x10 ⁻⁹ atm cc He/sec
Operated	Manual : Lever 1/4 turn
	Pneumatic : NC/NO
End Connections	Swivel Female Face-Seal, Male Face Seal, Swivel Male Face Seal, Buttweld, Let-Lok
CV Value	0.27
Direction	2 port straight, 2 port L, 3 port, 4 port
Surface Finish Ra (Ave)-Standard	5µin
Air Supply	60-90 psig, 4-6 bar
Air Connection	BSPT 1/8" (NPT 1/8" as an option)

STANDARD CONFIGURATION DIMENSIONS: MANUAL HANDLE & PNEUMATIC, NC/NO

Bottom

Four mounting holes, M5 X 0.8 thread, 0.25" (6.5mm) deep, M5x0.8 holes are compatible with 10-32 mounting screws.



End Connections	Description	A	B	C	D	E	F	G	H
		mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)
Swivel Female Face-Seal	HP20-4VKHL-GF4	70.6 (2.78)	11 (0.43)	67.2 (2.65)	40 (1.57)	90 (3.54)	29.2 (1.15)	46.5 (1.83)	63.5 (2.5)
	HP20-4VKHC-GF4								
	HP20-4VKHO-GF4								
Male Face-Seal	HP20-4VKHL-M4	58.4 (2.3)							
	HP20-4VKHC-M4								
	HP20-4VKHO-M4								
Swivel Male Face-Seal	HP20-4VKHL-GM4	70.6 (2.78)							
	HP20-4VKHC-GM4								
	HP20-4VKHO-GM4								
Buttweld	HP-20-4VKHL-BW4	44.4 (1.75)							
	HP20-4VKHC-BW4								
	HP20-4VKHO-BW4								

ORDERING INFORMATION HP SERIES

Valve Description Example:

HP

Valve Series

UCV Valves
High Pressure

2

Port Designator*

0, 1, 2, 3, 4, 5

* Port Designator
per HM Series in the
catalog

1

Body Material

V- SS316L Var or
Vim/Var⁽¹⁾
(Bar Stock)

4

Actuation Device

HL - Blue Lever Handle
HC - Air Operated N.C. 3060 psi
HO - Air Operated N.O. 3060 psi
NC-Normally Closed, NO-Normally Open

HL

End Size

4 - 1/4"
6 - 3/8"*
8 - 1/2"
6 mm*
10 mm*
12 mm*

* BW, LL End
connections only

Port A

Port B

Valve Type

Body Size*

Seat Material

End Connection

Features

2 - 2-Port Valve
3 - 3-Port Valve
4 - 4-Port Valve

4 - 1/4"

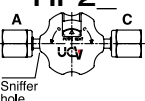
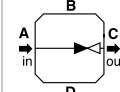
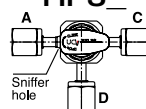
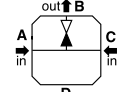
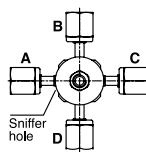
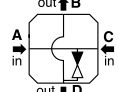
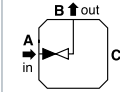
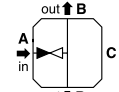
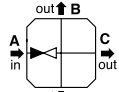
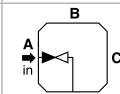
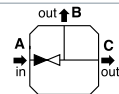
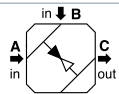
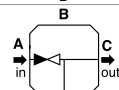
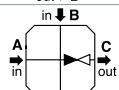
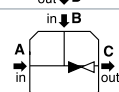
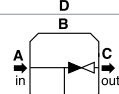
*Note: Body size is 1/4"
for all end sizes

K - PCTFE

BW - Butt Weld
GF - Swivel Female Face-Seal**
GM - Swivel Male Face-Seal**
M - Male Face-Seal**
LL - Let-Lok

For limit switch
indicator on AOP
Valve, contact your
local HAM-LET
representative

** 1/4", 1/2" End connection size only

PORT DESIGNATOR - (TOP VIEW)								
Valve Configuration	Port Designator	Schematic Flow Chart	Valve Configuration	Port Designator	Schematic Flow Chart	Valve Configuration	Port Designator	Schematic Flow Chart
2 Port Valve HP2 	0		3 Port Valve HP3 	0		4 Port Valve HP4 	0	
	1 L-Port			1			1	
	2 L-Port			2			2	
		3			3			
		4						
		5						

(1) Rev SEMLE20-0305

UCVHM Rev06 January 2015

(1) Per SEMI F20-0305

